

INDO 610

Product Specifications

Appearance:	Straw yellow liquid
Odour:	Characteristic – low odour
Specific Gravity:	1.10
pH Concentrate:	13.2
pH Use Dilution:	11.8–12.5
Non volatile Content %:	16.5
VOC (EPA Method 24):	0
Phosphorous Content:	0
Foam Level:	Low up to 60°C. Very low above 60°C.
Surface Tension:	32 dynes/sq cm at 5% concentration (DuNouy Tensionmeter. Critical micelle concentration (CMC) approximately 0.125%)
Draves Wetting:	13 seconds at 5% concentration (AATCC Method No. 17– 1974)
Aluminum/Brass:	Non–discolouring below 20% concentration
Heat Stability (50°C):	Stable: Clouds, clears on cooling
Cold Stability (5°C):	Stable: Small amount crystals, redissolve at room temperature
Freeze/Thaw:	Stable: 3 cycles with agitation after thaw
Caution:	INDO 610 is a concentrated alkaline cleaner. It can cause damage to eyes and skin. Read label and material safety data sheet before use.

INDO 610

Parts Washer Systems Cleaner

Based on an advanced new approach using proven technology, INDO 610 is formulated for use in elevated temperature (40°C to 80°C) aqueous parts washing systems. It is an excellent replacement for solvent-based cleaners.

This low foam formula provides higher reserve alkaline strength and superior hard water stability than most conventional aqueous formulae. It has a unique detergent combination that promotes consistent cleaning results even in recycle operations. Unlike many water-based products currently available, INDO 610 does not contain any volatile organic compounds (VOC's). It also contains no phosphates and when properly neutralized is designed to meet most municipal effluent parameters.

Advantages

- **Low Foaming** Good surface impingement for more effective cleaning
- **Reserve Alkalinity** Keeps working even after cleaning solution becomes heavily contaminated with soil
- **No VOC's** Safer workplace environment • No concern with VOC regulations
- **No phosphates** Reduced nutrient impact on the environment
- **Liquid Concentrate** Efficient and easy to use with or without automatic metering
- **Versatile** Works well over a wide temperature range
- **Safe** Will not attack aluminum or brass parts at recommended use levels
- **Inhibited** Contains corrosion inhibitors to prevent flash rusting of steel parts after cleaning

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